AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0028] on Page 5 with the following paragraph:

[0028] The aperture 40 generally retains a bearing assembly 70 from the spider assembly 50 between the outboard and inboard surfaces 32, 34. As illustrated in FIG. 2, an inner surface 35 defines the aperture 40 and further defines an annular groove 48 having a first diameter, shown in FIGS. 3A and 3B, to receive a retention member 92 such as a snap ring during servicing, and a second diameter 37 located inboard of annular groove 48. Stakes 44 engaging the spider assembly 50, specifically the bearing assembly 70, are also formed within the aperture 40. The annular groove 48 is located between the stakes 44 and the outboard surface 34. The stakes 44 are formed as is well known in the art by deforming a portion of the inner surface 35. In the illustrated embodiment, the inner surface 35 is counterbored and includes an inboard radial wall 36 having a third diameter 37 that is smaller than the second diameter, and an outboard radial wall 38 with an annular seat 42 therebetween. Stakes 44 are located in an annular space 39 at the outboard end of radial wall 36 and are formed by deforming the annular seat 42 of the inner surface 35 so that the stakes engage the bearing assembly 70. Generally, stake grooves 46 are located on the annular seat 42 as well the inboard radial wall 36. The outboard radial wall 38 defines the annular groove 48.

No new matter is added by this amendment.

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